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## Device and process for heating an aircraft cabin

5 The present invention relates to a device for heating an aircraft cabin in accordance with the preamble of patent claim 1 and a process for heating an aircraft cabin in accordance with the preamble of patent claim 9.

10 For controlling the climate of aircraft cabins hot air is normally taken from the engines of an aircraft. This hot air, which is called bleed air, passes through an air line including a flow control valve for controlling the flow volume to an air conditioning unit wherein the hot air is cooled to the temperature required in the aircraft cabin. In aircrafts in the cabins of which different climate zones are to be set it is also known to cool down the hot air intake by means of the air conditioning unit to the lowest temperature requirement of the various climate zones and, in order to  
15 be able to provide air for climate zones with higher temperature requirements, to guide away a certain portion of the hot air upstream from the air conditioning unit and to mix it with the air cooled by the air conditioning unit in accordance with the respective temperature requirement. With such a system, known also as the "Trim Air System", the required temperature in the individual climate zones of an aircraft  
20 cabin can be adjusted individually. If the aircraft cabin to be air-conditioned is very large, such systems are provided in multiples, e.g. double, i.e. two or more air conditioning units are provided, each comprising its own hot air supply and flow control.

25 There is a problem with the aforementioned systems in that in the event of a failure of all available air conditioning units the flow control throttles the volume of the hot air intake to the air conditioning units to zero in order to prevent the air conditioning unit from being damaged by the hot air. In such an event pressurisation and  
30 temperature control of the aircraft cabin are no longer possible (it is to be noted in this context, that the term "aircraft cabin" as used herein includes the cockpit of an aircraft). In order to supply the aircraft occupants with the necessary fresh air in the event of a failure of all available air conditioning units it is known according to the state of the art to open a flap in the aircraft fuselage and to thereby allow ambient  
35 air to enter the aircraft. However at the normal flight altitudes of an aircraft and in cold regions even in a low-flying aircraft, the ambient temperature can be below 50°C or even 60°C with the result that the temperature in the aircraft cabin can fall

to values below 18°C due to the intake of cold outside air. Such low internal temperatures, however, are impermissible for either the passengers of an aircraft or its crew without additional protection.

5 Starting from the prior art system as described at the outset the object of the invention is to provide remedy and to propose a system that permits temperature control of the aircraft cabin even in the event of failure of all available air conditioning units.

10 This object is achieved according to the invention with a device for heating an aircraft cabin, which device comprises the features defined in patent claim 1. Accordingly, in addition to a first and a second hot air supply line already provided in the case of the state of the art, the device according to the invention is provided with a third hot air supply line upstream from the flow control valve, which third hot air  
15 line branches off the first hot air supply line and connects the latter to the second hot air supply line. Further, in the second hot air supply line a first close off mechanism is disposed upstream from the point at which the third hot air supply line opens into the second hot air supply line, which close off mechanism in its closed position prevents the flow of fluid through the second hot air supply line into the first hot air  
20 supply line. Finally a second close off mechanism is disposed in the third hot air supply line upstream from the position at which the third hot air supply line opens into the second hot air supply line. In the event of a failure of all available air conditioning units this design enables hot air to be directed to the aircraft cabin by bypassing the flow control valves and the air conditioning units. Since the available  
25 hot air is generally too hot to be guided immediately into the aircraft cabin, said hot air is mixed before its introduction into the aircraft cabin with cold ambient air fed in from outside the aircraft in the conventional manner in order to obtain a desired temperature. For this purpose the air temperature control means that is used in normal operation, i.e. when the air conditioning units are functioning, can be  
30 employed.

The device according to the invention is preferably embodied such that with the air conditioning unit operating normally the first close off mechanism assumes its open position and the second close off mechanism assumes its closed position. Hot air can  
35 then flow through the flow control valve disposed in the hot air supply line and subsequently partially to the air conditioning unit and partially bypassing the air conditioning unit into the aircraft cabin. This corresponds to the normal operating

mode of the heating device according to the invention wherein the third hot air supply line is without function.

5 The device described above can be multiply provided, i.e. there can be a plurality of first hot air supply lines each leading to its respective air conditioning unit. In this case a flow control valve is disposed in each first hot air supply line and, as described, from each first hot air supply line a second and a third hot air supply line branch off wherein are disposed, as also described, a first close off mechanism in the second hot air supply line and a second close off mechanism in the third hot air  
10 supply line.

Should the air conditioning unit or all available air conditioning units fail the device according to the invention is preferably embodied such that the flow control valve (or all flow control valves) and the first close off mechanism (or all first close off  
15 mechanisms) assume/s its/their closed position and the second close off mechanism (or all second close off mechanisms) assume/s its/their open position. This prevents hot air from reaching and damaging the failed air conditioning units while still assuring a warm air supply to the aircraft cabin. In this way the aircraft cabin including the aircraft cockpit can continue to be heated and the necessary intake of  
20 fresh air can be maintained without further action.

In the case of preferred embodiments of the device according to the invention the/each first close off mechanism is a non-return valve. Non-return valves comprise a simple technical design and are reliable in operation. They further require no  
25 actuator for their operation and therefore save weight. In place of a non-return valve the first close off mechanism may however be formed by any device known to the person skilled in the art, which device in normal operation permits a flow of fluid from the first hot air supply line into and through the second hot air supply line and in the event of a failure of the associated air conditioning unit suppresses a flow of  
30 fluid through the second hot air supply line back into the first hot air supply line.

In the case of preferred embodiments the device according to the invention the/each second close off mechanism is formed by a stop valve, which stop valve is preferably automatically actuated. However, any device may be used as a second close off  
35 mechanism, which device in normal operation suppresses a flow of fluid out of the first hot air supply line into and through the third hot air supply line and permits this flow of fluid in the event of a failure of the air conditioning unit.

Each stop valve is preferably connected to a control means, particularly to the control means of the associated air conditioning unit, in order to open the flow path through the third hot air supply line in the event of a failure of the air conditioning unit.

5 Alternatively the/each stop valve may also be set to a position by means of a switch in the aircraft cockpit in which position the third hot air supply line is opened.

The object cited at the outset is also achieved by a process for heating an aircraft cabin wherein a portion of a controlled flow of hot air from a hot air source is guided  
10 through an air conditioning unit and a portion is guided past the air conditioning unit into the aircraft cabin, wherein according to the invention in the event of a failure of the air conditioning unit the hot air is mixed with cold ambient air and is fed to the aircraft cabin by bypassing the flow control valves and the air conditioning unit. The cold ambient air can be mixed with the hot air at any suitable point.

15 To be able in the event of a failure of the air conditioning unit or all available air conditioning units to nevertheless adjust the air fed to the aircraft cabin to a particular desired temperature, in a preferred embodiment of the process according to the invention the control means that is responsible for the cabin air temperature in  
20 normal operation is also employed, which control means in this case mixes the hot air and the cold ambient air from outside the aircraft in the necessary ratio to achieve the desired temperature.

25 An embodiment of a device according to the invention which also exemplifies the process according to the invention will in the following be explained in more detail based on the single diagrammatic figure that shows the basic arrangement of the hot air supply lines and the various close off mechanisms.

30 The figure diagrammatically shows a section of a device 10 for heating an aircraft cabin (not shown). The illustrated device 10 concerns such a device for an aircraft whose aircraft cabin comprises a plurality of climate zones, i.e. the cabin temperature is not to be the same throughout the cab, but is to be differently adjustable depending on climate zone.

35 The device 10 comprises two first hot air supply lines 12 into which hot air is drawn in from one or a plurality of engines of the aircraft and/or from an auxiliary engine

(auxiliary power unit). Hot air originating from the aircraft engines is frequently described as bleed air.

Each first hot air supply line 12 guides hot air to an air conditioning unit 14 that cools the intake air to the lowest temperature required for the climate zone of the aircraft cabin having the lowest temperature. In each first hot air supply line 12 is disposed a flow control valve 16 in order to be able to monitor and control the quantity of hot air flowing to the respective air conditioning unit 14.

The air required to supply the climate zone with the lowest temperature is guided from the air conditioning unit 14 directly into the aircraft cabin. For the remaining climate zones the air exiting the air conditioning unit 14 must be heated more or less intensely. For this purpose a second hot air supply line 18 branches off downstream from the flow control valve 16 but upstream from the air conditioning unit 14 from each first hot air supply line 12 via which second hot air supply line 18 hot air bypasses the air conditioning unit 14. This hot air is mixed in the required amount with the cooled air flowing out of the air conditioning unit 14 wherein a control means responsible for the cabin air temperature achieves the required temperature by adjusting the ratio of the mixture of cooled air and hot air. This arrangement is also described as a "Trim Air System".

In the case of a failure of the air conditioning unit 14 the flow control valves 16 are closed in order to prevent the hot air from destroying the air conditioning unit 14. In order also to be able to control the temperature in the aircraft cabin in such a case a third hot air supply line 20 branches off from each first hot air supply line 12 upstream from the flow control valve 16 which third hot air supply line 20 connects the first hot air supply line 12 to the second hot air supply line 18. In each third hot air supply line 20 is disposed an automatically actuated stop valve 22 which in normal operation, i.e. when the air conditioning unit 14 is functioning, assumes its closed position in order to prevent air flowing through the third hot air supply line 20.

In an emergency, i.e. in the event of failure of the air conditioning unit 14, the stop valve 22 is manoeuvred to its open position by a switch located in the aircraft cockpit or actuated by a control means connected to the stop valve 22 such that hot air can bypass the flow control valve 16 and the air conditioning unit 14 and flow to the aircraft cabin. In order to prevent the hot air that flows through the third hot air supply line 20 from flowing through the second hot air supply line 18 back into the

- 6 -

first hot air supply line 12 and from there to the air conditioning unit 14 and thereby damaging the air conditioning unit 14, a non-return valve 24 is respectively disposed in the second hot air supply line 18 upstream from the opening of the third hot air supply line 20.

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The hot air flowing out of the third hot air supply line 20 into the second hot air supply line 18 and from there to the aircraft cabin is mixed before entering the aircraft cabin with cold ambient air that is fed to the device 10 via a conventional flap such as is known to the person skilled in the art and is therefore not described further here. The control means also used in normal operation is employed for setting a desired cabin temperature.

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